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Strip Heaters

Ceramic Insulated

HEATERS CHANNEL

A Reliable Heat Source with Seamless Stainless Steel Sheath For Flat Surface Mounting Installations, Used in Hundreds Of Industrial and Commercial **Heating Applications**

> Large selection IN STOCK for immediate delivery

Type 304 Stainless Steel

sheath provides the best combination of physical strength and resistance to high temperatures and chemical corrosion. Dependable at sheath temperatures of up to 1200°F (650°C).

Stainless Steel 10 - 32

threaded screws are standard and are securely fastened. Various termination configurations and options are available. See pages 8-4 through 8-7.



Specially selected and de-

signed ceramic insulator houses the resistance wire coil, insulating it from the outer sheath.



Helically wound resistance

wire coil made from nickelchrome wire is evenly stretched and precisely strung through the ceramic insulator, providing uniform heat. Resistance wire is then mechanically connected to screw terminals or lead wires for a strong positive joint.



A custom mixture of several

high purity magnesium oxide grain sizes, chosen to increase thermal conductivity and dielectric strength, are used to fill all remaining space inside and around the ceramic insulator. Voids are densely packed.

Channel strip heaters

are available with or without mounting tabs. If without, the ends are silver soldered shut to prevent moisture and contaminants from entering the heater.

Typical Applications

- Ovens
- → Platens → Hot Plates → Food Warmers
- → Dies
- **→** Welding Preheating
- → Molds
- Air Heating
- **Drying →** Sealing Bars
- **→** Melting Thermoforming
- **Baking**
- >> Tank Heating
- **→** Incubators



Note: Channel Strip Heaters are available with fins for air heating applications. See pages 8-12 through 8-15.





Approvals

Channel Strip Heaters have been certified as Recognized Components by Underwriters Laboratories (File Number E65652) under CCN KSOT2/8 to meet UL standard 499 and Canadian Standard C22.2, No 72.

This file specifies the end use limitations and conditions of acceptability for the use of this type of heater. For additional information consult Tempco.

If you require UL, CSA, or other NRTL Agency Approvals, please specify when ordering.





Ceramic Insulated Channel Strip Heaters

Channel Strip Heaters have proven to be extremely efficient and dependable as a heat source for surface heating in hundreds of industrial and commercial applications.

For surface mounting installations, Channel Strip heaters must be securely clamped along their entire length to a smooth metal surface. When supported by mounting tabs, the terminal end should be secured firmly. Opposite end should be loose to allow for thermal expansion.



1" WIDE BY 5/16" THICK

Available with or without mounting tabs. When supplied with Type L lead wire termination, mounting tabs are not available.

1-1/2" WIDE BY 5/16" THICK

Available with or without mounting tabs. When supplied with Type L lead wire termination, mounting tabs are not available.

1-1/2" WIDE BY 3/8" THICK

Available with or without mounting tabs. When supplied with Type L lead wire termination, mounting tabs are not available.

(3/8" thick heaters have radius corners)



Standard Specifications and Tolerances of Channel Strip Heaters If tighter tolerances are required, consult Tempco.

PERFORMANCE RATINGS

Maximum Sheath Temperature: 1200°F (650°C) Nominal Watt Density: 20 W/in² (3.1 W/cm²)

Maximum Watt Density: 45 W/in² (dependent on design

parameters)

ELECTRICAL SPECIFICATIONS

Maximum Voltage: 480VAC (dependent on design parameters)
Maximum Recommended Voltage with Leads: 480V
Maximum Amperage: Lead Wire Termination: 10 amp

Screw Terminations: 10-32UNF—25 amp

Resistance Tolerance: +10%, -5%Wattage Tolerance: +5%, -10%

PHYSICAL SIZE CONSTRUCTION LIMITATIONS

Width

1" and 1-1/2" wide heaters +.000, -.010"

Length

Up to 24" ±1/16" Over 24" ±1/8"

Mounting Slot Size

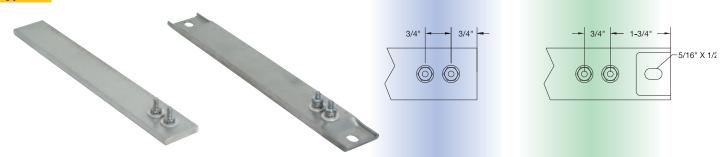
Terminations



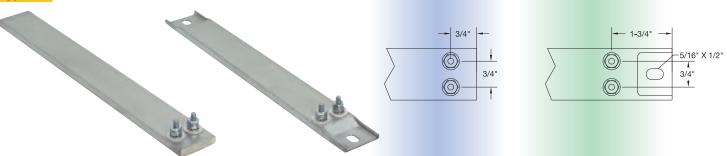
Screw Terminal Terminations



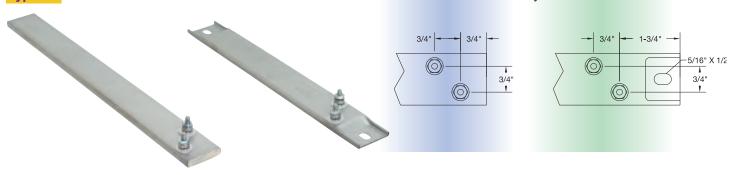
Type T2 • 10-32 Screw Terminals (Tandem) at one end • Available on 1" and 1-1/2" wide heaters



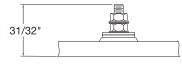
Type T3 • 10-32 Screw Terminals (Parallel) at one end • Available on 1-1/2" wide heaters only



Type T4 • 10-32 Screw Terminals offset at one end • Available on 1-1/2" wide heaters only



10-32 Screw Terminal Height 31/32"







Lead Wire Terminations

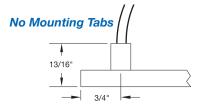
Type L Flexible lead wires exit from end of heater. 10" long leads standard; if longer leads are required, specify. Recommended only for tight quarters or where flexibility of the lead wire is required. Not available on heaters with tabs.

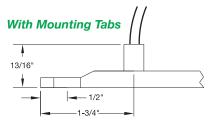
Maximum Amps: 10 at 240VAC Maximum Volts: 480



Type L1 Flexible lead wires exit from top of heater. 10" long leads standard; if longer leads are required, specify.

Maximum Amps: 10 at 240VAC Maximum Volts: 480



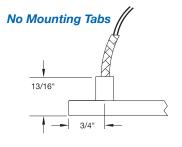


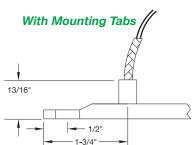


Type W1

Wire braid provides strength and protection to the lead wire insulation, offering sharp bending not possible with armor cable. 10" of wire braid over 12" long leads is standard; if longer leads or braid are required, specify.

Maximum Amps: 10 at 240VAC Maximum Volts: 480







Type W2

Stainless steel braid over each lead wire offers sharp bending not possible with armor cable, as well as abrasion protection. 10" long leads standard; if longer leads are required, specify. Not available on heaters with tabs.

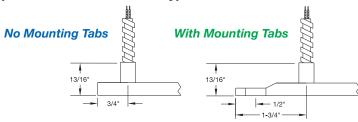
Maximum Amps: 10 at 240VAC Maximum Volts: 480

Type R1

Armor cable provides strength and prevents contamination from getting into the heater. 10" of armor over 12" long leads are standard; if longer leads or armor are required, please specify.

Maximum Amps: 10 at 240VAC Maximum Volts: 480

Type R1A: Galvanized cable Type R1B: Stainless steel cable





Strip Heaters

Terminations





Continued from previous page...

Right-angle armor cable prevents contamination from getting Type R2 into the heater. 10" of armor over 12" long leads is standard; if longer leads or armor are required, please specify.

Maximum Amps: 10 at 240VAC Maximum Volts: 480

Galvanized cable Type R2A

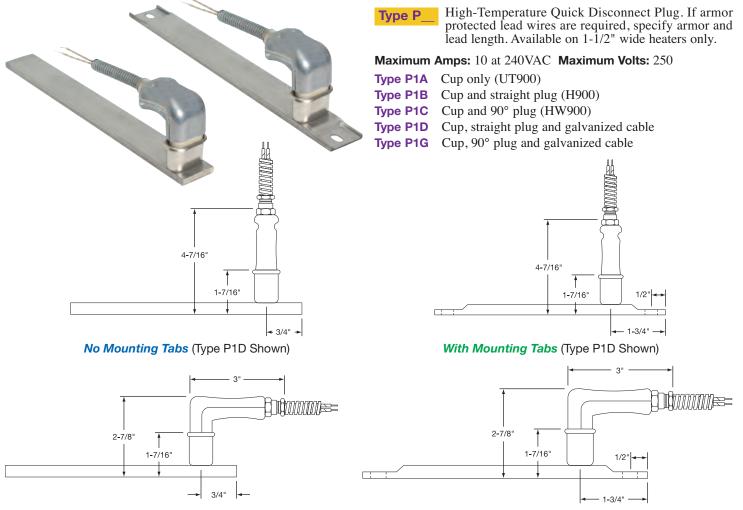
Type R2B Stainless steel cable

Type R2C



Terminal Protection





No Mounting Tabs (Type P1G Shown)

With Mounting Tabs (Type P1G Shown)

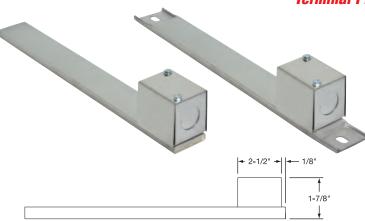
Exposed electrical wiring on Strip Heaters is a violation of electrical safety codes, including O.S.H.A.



CHANNEL S



Terminal Protection



Type C____ Terminal box has a 1/2" trade size knockout (actual diameter 7/8"). Box provides excellent protection to exposed terminals. If armor-protected lead wires are required, specify armor and lead length. Available on 1" and 1-1/2" wide heaters.

Type CB No cable or braid
Type CB Galvanized cable
Type CC Stainless steel cable

Type CD Wire braid



No Mounting Tabs

With Mounting Tabs

Type MP___ Specially designed box is welded to the Channel Strip Heater and potted with epoxy. The ends of the heater are also welded. Leads exit through a 1/2" NPT nut that can be located at the top or in the front of the box. Armor cable can be supplied with the male fitting, providing a completely sealed Channel Strip. Available on 1½" wide heaters only.

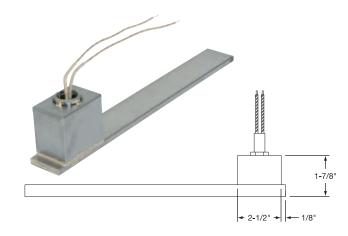
10" long leads standard; if longer leads are required, specify.

Maximum Amps: 25 Maximum Volts: 480

Type MPA Box only

Type MPB Box with prewired galvanized cable
Type MPC Box with prewired stainless steel cable

Type MPD Box with prewired wire braid



Ceramic Covers for Insulating Screw Terminals

Igloo Ceramic terminal covers consist of two individual ceramic parts. With a tight-fitting cap and a solid base, an Igloo cover will fully insulate any standard 10-32 terminal lug used for electrical wiring hookups. Igloo covers can be assembled on all Channel Strip heaters with Type T1 and Type T4 screw terminals.



Double Port In-Line **Part Number:** CER-101-104

Three different types of Igloo bases are available for your wiring convenience. Double Port In-Line, Double Port 90° and Single Port. When ordering, specify the type of Igloo.



Type C7
Double Port 90°
Part Number: CER-101-106



1-5/32"



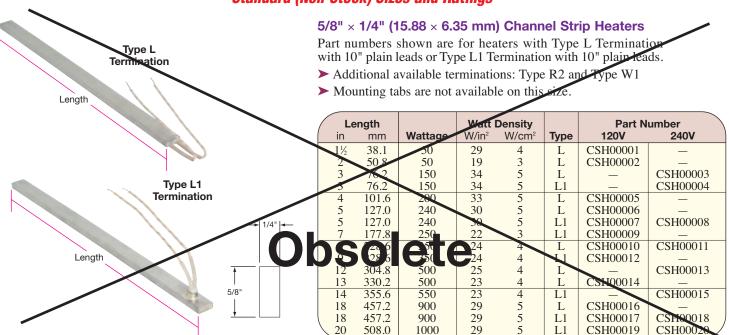
Ceramic Cap
Thread Part Number
10-32 CER-102-101

(800) 323-6859 • Email: sales@tempco.com

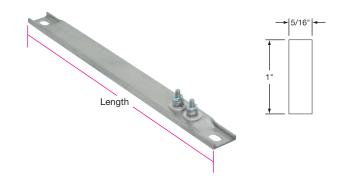
Standard Sizes and Ratings



Standard (Non-Stock) Sizes and Ratings



1" \times 5/16" (25.4 \times 7.94 mm) Channel Strip Heaters Channel Strip Heaters with T2 Terminals and Mounting Tabs



Le	Length			Density	Part Number		
in	mm	Wattage	W/in ²	W/cm ²	120V	240V	
8	203.2	250	13	2	CSH00021	_	
9½	241.3	300	13	2	CSH00022	_	
11	279.4	350	13	2	CSH00023	_	
12	304.8	400	13	2	CSH00024	CSH00025	
14	355.6	450	13	2	CSH00026	CSH00027	
151/4	387.4	500	13	2	CSH00028	CSH00029	
17%	454.0	600	13	2	CSH00030	CSH00031	
19½	495.3	600	12	2	CSH00032	CSH00033	
21	533.4	750	14	2	CSH00034	CSH00035	
22½	571.5	750	13	2	CSH00036	CSH00037	
23¾	603.3	800	13	2	CSH00038	CSH00039	
25½	647.7	900	14	2	CSH00040	CSH00041	
27½	698.5	900	13	2	CSH00042	CSH00043	
28¾	730.3	1000	13	2	CSH00044	CSH00045	
30½	774.7	1000	13	2	CSH00046	CSH00047	
33½	850.9	1000	12	2	CSH00048	CSH00049	
35%	911.2	1000	11	2	CSH00050	CSH00051	
38½	977.9	1250	13	2	CSH00052	CSH00053	

Ordering Information

Catalog Heaters

Select a Channel Strip Heater from the Standard Sizes and Ratings lists on pages 8-8 through 8-11.

Channel Strip Heaters whose Part Numbers are in **RED** are available from Stock for immediate delivery.

Standard Non-Stock Part Numbers have a 3-week lead time.

Custom Engineered/Manufactured Heaters

An electric heater can be very application specific; for sizes and ratings not listed, **TEMPCO** will design and manufacture a Channel Strip Heater to meet your requirements. **Standard lead time is 3 weeks.**

Please Specify the following:

- ☐ Width & Thickness ☐ Termination (see pages 8-4 through 8-7)
- ☐ Length ☐ Lead Cable/Braid Length
- ☐ Wattage ☐ Special Features
- ☐ Voltage ☐ Quantity



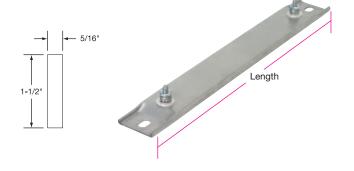


Standard (Non-Stock) and Stock Sizes and Ratings

1-1/2" \times 5/16" (38.1 \times 7.94 mm) Channel Strip Heaters with T1 Terminals and Mounting Tabs

Stock Items Are Shown In RED

Stock Items are Snown in Red										
	Le in	ngth mm	Wattage	Watt I W/in²	Density W/cm ²	Part N 120V	lumber 240V			
	6	152.4	150	21	3	CSH00316	CSH00583			
	8	203.2	150	14	2	CSH00218	CSH00219			
	8	203.2	250	23	4	CSH00220	CSH00221			
	$9\frac{1}{2}$	241.3	200	12	2	CSH00222	CSH00223			
	9½	241.3	300	18	3	CSH00224	CSH00225			
	$10\frac{1}{2}$	266.7	250	13	2	CSH00226	CSH00227			
	12	304.8	250	10	2 3	CSH00228	CSH00229			
	12	304.8	500	20	3	CSH00230	CSH00231			
	12	304.8	350	12	2	CSH00345	CSH00528			
	14	355.6	300	9	1	CSH00232	CSH00233			
	14	355.6	500	15	2	CSH00234	CSH00235			
	151/4	387.4	325	9	1	CSH00236	CSH00237			
	151/4	387.4	500	13	2	CSH00238	CSH00239			
	17%	454.2	375	8	1	CSH00240	CSH00241			
	17%	454.2	500	11	2	CSH00242	CSH00243			
	17%	454.2	750	16	2	CSH00244	CSH00245			
	17%	454.2	1000	21	3	CSH00246	CSH00247			
	$19\frac{1}{2}$	495.3	500	10	1	CSH00248	CSH00249			
	$19\frac{1}{2}$	495.3	750	14	2	CSH00250	CSH00251			
	$19\frac{1}{2}$	495.3	1000	19	3	CSH00252	CSH00253			
	19½	495.3	1200	23	4	CSH00326	CSH00330			
	21	533.4	500	9	1	CSH00254	CSH00255			
	$23\frac{3}{4}$	603.3	250	4	1	CSH00256	CSH00257			
	23¾	603.3	500	7	1	CSH00258	CSH00259			
	23¾	603.3	750	11	2	CSH00260	CSH00261			
	23¾	603.3	1000	15		CSH00262	CSH00263			
	23¾	603.3	1500	22	2 3	CSH00264	CSH00265			
	25½	647.7	750	10	2	CSH00266	CSH00267			



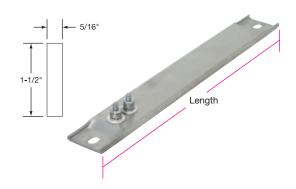
Stock Items Are Shown In RED

Length				Density	Part Number		
in	mm	Wattage	W/in²	W/cm ²	120V	240V	
25½	647.7	1000	13	2	CSH00268	CSH00269	
$26\frac{3}{4}$	679.5	700	9	1	CSH00270	CSH00271	
$26\frac{3}{4}$	679.5	750	10	1	CSH00272	CSH00273	
291/4	742.0	750	8	1	CSH00347	CSH00348	
29%	758.8	750	8	1	CSH00274	CSH00275	
301/2	774.7	750	8	1	CSH00276	CSH00277	
33½	850.9	750	7	1	CSH00278	CSH00279	
33½	850.9	1000	10	2	CSH00280	CSH00281	
34%	879.5	1000	9	1	CSH00282	CSH00283	
35%	911.4	1000	9	1	CSH00284	CSH00285	
371/4	946.2	1500	13	2	CSH00286	CSH00287	
38½	977.9	1000	8	1	CSH00288	CSH00289	
42½	1079.5	1250	9	1	CSH00290	CSH00291	
42½	1079.5	1500	11	2	CSH00292	CSH00293	

1-1/2" \times 5/16" (38.1 \times 7.94 mm) Channel Strip Heaters with T2 Terminals and Mounting Tabs

Stock Items Are Shown In RED

Length			Watt Density		Part Number	
in	mm	Wattage	W/in²	W/cm ²	120V	240V
6	152.4	150	21	3	CSH00317	CSH00320
8	203.2	150	13	2	CSH00189	CSH00190
8	203.2	250	21	3	CSH00342	CSH00343
8	203.2	500	42	7	CSH00322	CSH00325
10½	266.7	250	12	2	CSH00191	CSH00192
12	304.8	350	13	2	CSH00193	CSH00194
14	355.6	500	15	2	CSH00195	CSH00196
17%	454.2	750	16	2	CSH00197	CSH00198
19½	495.3	1200	23	4	CSH00327	CSH00331
$23\frac{3}{4}$	603.3	750	11	2	CSH00199	CSH00200
$25\frac{1}{2}$	647.7	500	7	1	_	CSH00201
$29\frac{1}{4}$	743.0	750	8	1	CSH00202	CSH00203
33½	850.9	750	7	1	CSH00204	_
$34\frac{5}{8}$	879.5	1000	9	1	CSH00205	CSH00206
35%	911.2	1000	9	1	CSH00207	CSH00208
371/4	946.2	1500	13	2	CSH00209	CSH00210

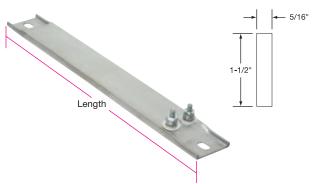


/	Length			Watt Density		Part N	umber	
	in	mm	Wattage	W/in²	W/cm ²	120V	240V	
	38½	977.9	800	7	1	CSH00211	_	
	53%	1368.6	1500	8	1	_	CSH00212	
	53%	1368.6	2500	14	2	_	CSH00213	
	631/8	1622.6	1800	8	1	_	CSH00214	
	63%	1622.6	3000	14	2	_	CSH00215	
	71%	1825.8	2000	8	1	_	CSH00216	
/	71%	1825.8	3000	12	2	_	CSH00217	

Standard Sizes and Ratings



Standard (Non-Stock) and Stock Sizes and Ratings



Stock Items Are Shown In RED

1-1/2" × 5/16" (38.1 × 7.94 mm)
Channel Strip Heaters with T3 Terminals and Mounting Tabs

Stock Items Are Shown In RED

Length in mm		Wattage	Watt Density W/in ² W/cm ²		Part N 120V	umber 240V
51/4	133.4	125	20	3	CSH00336	CSH00337
51/2	139.7	125	23	4	CSH00350 CSH00159	CSH00357
5½	139.7	250	34	5	CSH00161	CSH00160 CSH00162
$5\frac{7}{4}$	146.1	300	47	7	CSH00163	CSH00164
6	152.4	150	17	3	CSH00165	CSH00166
6	152.4	300	41	6	CSH00167	CSH00168
8	203.2	150	10	2	CSH00169	CSH00170
8	203.2	250	17	3	CSH00344	CSH00171
8	203.2	500	34	5	CSH00323	CSH00324
$10\frac{1}{2}$	266.7	250	11	2	CSH00172	CSH00173
$10\frac{1}{2}$	266.7	400	17	3	CSH01618	CSH01433
12	304.8	250	9	1	CSH01600	CSH01601
12	304.8	350	12	2	CSH00346	CSH00174
14	355.6	300	8	1	CSH01602	CSH01603
14	355.6	500	14	2	CSH00175	CSH00176
151/4	387.4	325	8	1	CSH01604	CSH01605
17%	454.2	500	11	2	CSH01606	CSH01607
17%	454.2	750	15	2	CSH00177	CSH00178
17%	454.2	1000	21	3	_	CSH01257
19½	495.3	350	7	1	CSH01608	CSH01609

Length			Watt I	Density	Part Number		
in	mm	Wattage	W/in²	W/cm ²	120V	240V	
191/2	495.3	1200	21	3	CSH00328	CSH00332	
21	533.4	500	8	1	CSH01610	CSH01611	
21	533.4	750	13	2	CSH01620	CSH01621	
$23\frac{3}{4}$	603.3	750	10	2	CSH00179	CSH00180	
23¾	603.3	1000	15	2	CSH01624	CSH01625	
$25\frac{1}{2}$	647.7	500	7	1	CSH01613	CSH01614	
$26\frac{3}{4}$	679.5	700	9	1	CSH01615	CSH01616	
$26\frac{3}{4}$	679.5	1000	13	2	CSH01655	CSH01626	
291/4	743.0	750	8	1	CSH00181	CSH00182	
$30\frac{1}{2}$	774.7	750	8	1	CSH01627	CSH01628	
$30\frac{1}{2}$	774.7	1250	13	2		CSH01629	
33½	850.9	950	9	1	CSH01630	CSH01631	
34%	879.5	1000	9	1	CSH00183	CSH00184	
35%	911.4	1000	9	1	CSH00185	CSH00186	
35%	911.4	1500	13	2		CSH00462	
371/4	946.2	1500	12	2	CSH00187	CSH00188	
421/2	1079.5	1500	11	2		CSH01632	
$45\frac{1}{2}$	1155.7	1250	8	1		CSH01617	
47%	1216.0	2250	14	2		CSH01230	

Ordering Information

See page 8-8

Type ARC Channel Strip Radiant Heater Arrays



Tempco can design and manufacture a custom channel strip heater array for applications requiring infrared heat. Call for details.

Other type of infrared heaters can be found in **Section 7**.





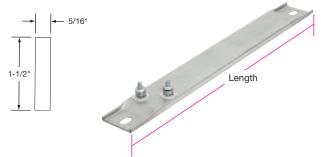


Standard (Non-Stock) Sizes and Ratings

1-1/2" \times 5/16" (38.1 \times 7.94 mm) Channel Strip Heaters with T4 Terminals and Mounting Tabs

Stock Items Are Shown In RED

	Le	ngth		Watt	Density	Part Number					
	in	mm	Wattage	W/in²	W/cm ²	120V	240V				
4	51/4	133.4	125	34	5	CSH00338	CSH00339				
4	$5\frac{3}{4}$	146.1	300	55	8	CSH01596	CSH01595				
	6	152.4	150	24	4	CSH00318	CSH00321				
	7½	190.5	150	15	2 3	CSH00054	CSH00055				
1	7½	190.5	200	20	3	CSH00056	CSH00057				
	8	203.2	150	13	2	CSH00058	CSH00059				
	8	203.2	175	15	2	CSH00060	CSH00061				
	8	203.2	250	21	3	CSH00062	CSH00063				
	8	203.2	400	31	5	CSH00064	CSH00065				
	8	203.2	500	42	7	CSH00066	CSH00067				
1	$0\frac{1}{2}$	266.7	250	12	2 3	CSH00068	CSH00069				
1	$0\frac{1}{2}$	266.7	350	17	3	CSH00070	CSH00071				
1	0½	266.7	400	19	3	CSH00072	CSH00073				
	12	304.8	250	10	1	CSH00074	CSH00075				
	12	304.8	350	13	2	CSH00076	CSH00077				
	12	304.8	500	19	3	CSH00078	CSH00079				
	14	355.6	300	9	1	CSH00080	CSH00081				
	14	355.6	500	15	2	CSH00082	CSH00083				
1	51/4	387.4	325	9	1	CSH00084	CSH00085				
1	51/4	387.4	500	13	2	CSH00086	CSH00087				
1	7%	454.2	350	7	1	CSH00088	CSH00089				
1	7%	454.2	375	8	1	CSH00090	CSH00091				
1	7%	454.2	500	11	2	CSH00092	CSH00093				
1	7%	454.2	750	16	2	CSH00094	CSH00095				
1	7%	454.2	1000	23	3	CSH00096	CSH00097				
1	$9\frac{1}{2}$	495.3	350	7	1	CSH00098	CSH00099				
1	$9\frac{1}{2}$	495.3	500	9	1	CSH00100	CSH00101				
1	$9\frac{1}{2}$	495.3	750	14	2	CSH00102	CSH00103				
1	9½	495.3	1000	19	3	CSH00104	CSH00105				
1	$9\frac{1}{2}$	495.3	1200	23	4	CSH00329	CSH00333				
1	21	533.4	500	8	1	CSH00106	CSH00107				
1	21	533.4	750	13	2	CSH00108	CSH00109				
2	33/4	603.3	500	7	1	CSH00110	CSH00111				
2	3¾	603.3	750	11	2	CSH00112	CSH00113				

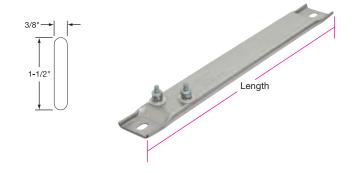


Stock Items Are Shown In RED

Length in mm Wattage Watt Density W/in² W/cm² Part Number 120V 240V 23¾ 603.3 1000 15 2 CSH00114 CSH001 23¾ 603.3 1500 22 3 CSH00116 CSH001	17 19
23¾ 603.3 1000 15 2 CSH00114 CSH001	17 19
	17 19
23¾ 603.3 1500 22 3 CSH00116 CSH001	19
25½ 647.7 500 7 1 CSH00118 CSH001	21
25½ 647.7 750 10 2 CSH00120 CSH001	Z1
25½ 647.7 1000 13 2 CSH00122 CSH001	23
26¾ 679.5 700 9 1 CSH00124 CSH001	25
26¾ 679.5 750 9 1 CSH00126 CSH001	27
26¾ 679.5 1000 13 2 CSH00128 CSH001	29
29¼ 743.0 750 8 1 CSH00130 CSH001	31
30½ 774.7 750 8 1 CSH00132 CSH001	33
30½ 774.7 1000 11 2 CSH00134 CSH001	35
30½ 774.7 1250 13 2 — CSH001	36
33½ 850.9 750 7 1 CSH00137 CSH001	38
34% 879.5 1000 9 1 CSH00139 CSH001	40
35% 911.4 1000 9 1 CSH00141 CSH001	42
35% 911.4 1500 13 2 CSH00143 CSH001	44
37¼ 946.2 1500 13 2 CSH00145 CSH001	46
38½ 977.9 800 7 1 CSH00147 CSH001	48
38½ 977.9 1000 8 1 CSH00149 CSH001	50
38½ 977.9 1500 12 2 CSH00151 CSH001	52
42½ 1079.5 1250 9 1 CSH00153 CSH001	54
42½ 1079.5 1500 11 2 CSH00155 CSH001	56
47% 1216.2 1350 9 1 — CSH001	57
47% 1216.2 2250 14 2 - CSH001	58 /

1-1/2" \times 3/8" (38.1 \times 9.53 mm) Channel Strip Heaters with T4 Terminals and Mounting Tabs

	Las	a aut la		Wett Density		Dort N	umber
(i	in Lei	ngth mm	Wattage	Watt Density W/in² W/cm²		120V	240V
	7½	190.5	200	19	3	_	CSH00294
	9	228.6	500	31	5	_	CSH00295
10	0½	266.7	250	12	2	CSH00296	_
10	$0\frac{1}{2}$	266.7	400	19	3	CSH00297	_
1	12	304.8	500	18	3	_	CSH00298
1:	$5\frac{1}{4}$	387.4	500	13	2	_	CSH00299
1	17	431.8	1000	22	3	_	CSH00300
1	$7\frac{7}{8}$	454.0	350	7	1	_	CSH00301
1	$7\frac{7}{8}$	454.0	500	10	2	_	CSH00302
1	18	457.2	1000	20	3	_	CSH00303
1	81/2	469.9	500	10	2	_	CSH00304
2	$2\frac{1}{2}$	571.5	1000	15	2	_	CSH00305
2	24	609.6	1000	14	2	_	CSH00306
2:	$5\frac{1}{2}$	647.7	1000	13	2	_	CSH00307
2	26	660.4	1600	20	3	_	CSH00308
20	$6\frac{1}{2}$	673.1	1500	18	3	_	CSH00309



Length in mm		Wattage	Watt Density W/in² W/cm²		Part N 120V	umber 240V
30½	774.7	750	8	1	_	CSH00310
31½	800.1	800	8	1	_	CSH00311
35%	911.2	1000	9	1	_	CSH00312
36	914.4	1000	9	1	_	CSH00313
50	1270.0	1000	6	1	_	CSH00314
62	1574.8	1500	7	1	_	CSH00315





Ceramic Insulated Finned Strip Heaters

TEMPCO Finned Strip Heaters are extremely efficient and dependable as a heat source for hundreds of industrial and commercial applications. They are used for both forced (mounted in a duct) and natural convection air heating (mounted at the bottom of cabinet type ovens).

The Finned Strip Heater's basic design consists of a helically wound resistance coil placed in a specially designed ceramic insulator. The resistance coil is mechanically connected to the screw terminal for positive connection. Stainless steel rectangular tubing is used to house the heater assembly. All remaining voids are filled with high purity magnesium oxide to increase thermal

conductivity and dielectric strength.

Typical Applications

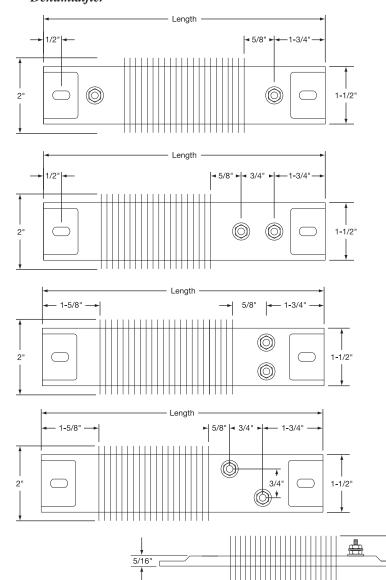
- ◆ Duct Heating
- **→** Space Heaters
- → Drying Ovens
- Food Warmers
- •• Dehumidifier
- → Shrinking Tunnels
- → Air Heating
- → Heat Curing

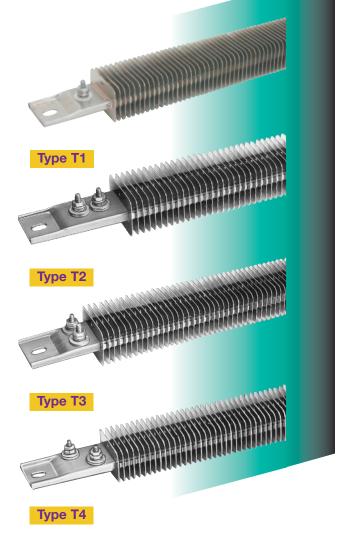
Nickel-plated steel fins (Stainless Steel optional) are mounted to the rectangular tubing. The fins have been specially designed to provide maximum surface contact for good heat dissipation into the finned cross sections, thus resulting in rapid heat transfer to the air.

TEMPCO Finned Strip Heaters are manufactured in a full line of standard sizes, electrical ratings and terminations, or can be made to your specifications.

Design Features

- * Rugged, Durable Construction
- * Stainless Steel Sheath
- * Nickel-Plated Steel Fins (Stainless Steel Optional)
- * Various Terminations
 - * Trouble-Free Installation
 - * Various Sizes in Stock





Large selection IN STOCK

for immediate delivery

View Product Inventory @ www.tempco.com

Fin Height

1-3/8





Specifications & Tolerances

Standard Specifications and Tolerances of Finned Strip Heaters If tighter tolerances are required, consult Tempco.

PERFORMANCE RATINGS

Maximum Sheath Temperature: 1200°F (650°C)

Maximum Watt Density:

Still Air	Max. W/in ²	Max. W/cm ²
Up to 300°F (149°C)	20	3.1
300° to $600^{\circ}F$ (149° to $316^{\circ}C)$	16	2.5
600° to $800^{\circ}F$ (316° to 427°C)	10	1.6
Moving Air	Max. W/in²	Max. W/cm ²
At 600 ft./min., up to 200°F (3 m/sec., up to 93°C)	40	6.2
At 600 ft./min., up to 400°F (3 m/sec., up to 204°C)	30	4.7
At 600 ft./min., up to 600°F (3 m/sec., up to 316°C)	20	3.1

Agency C Approvals

Finned Channel Strip Heaters have been certified as Recognized Components by Underwriters Laboratories (File Number E65652) under CCN KSOT2/8 to meet UL standard 499 and Canadian Standard C22.2 No. 72.

This file specifies the end use limitations and conditions of acceptability for the use of this type of heater. For additional information consult Tempco.

If you require UL/CSA Agency Approval, please specify when ordering.

ELECTRICAL SPECIFICATIONS

Maximum Voltage: 480VAC (when applicable)

Maximum Amperage: 25 amps **Resistance Tolerance:** +10%, -5% Wattage Tolerance: +5%, -10%

MATERIAL SPECIFICATIONS & PHYSICAL SIZES

Sheath: 304 Stainless Steel

Fins: Nickel Plated Steel (Stainless Steel Optional) Screw Terminals: Stainless Steel 10-32 UNF Threads

Width Including Fins: 2" Height Including Fins: 1-3/8"

Length Tolerance: Up to $24" \pm 1/16"$, over $24" \pm 1/8"$

Mounting Slot Size: Standard 5/16" × 1/2" Slot Size For Secondary Insulating Bushing: $1/2" \times 5/8"$ for 300 Volts and above

Secondary Insulating Bushings

Used to mount finned strip heaters in air heating applications. Also can be used when it is necessary to electrically isolate the heater from ground.

When Insulating Bushings are required, a $1/2" \times 5/8"$ slot is substituted for the standard slot size $(5/16" \times 1/2")$.



When using secondary insulating bushings, the heater must be guarded to avoid any accidental contact. The guard must be electrically isolated from the heater and must be properly grounded.

Insulating Bushing Assembly

Type C6

Part Number: CERR-1001

NOTE: Two assemblies are required for each heater.

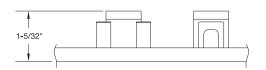
Screw Size: 10-32 × 1-3/4" long

Ceramic Covers for Insulating Screw Terminals

Igloo™ Ceramic Covers

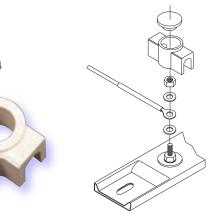
Igloo Ceramic terminal covers consist of two individual ceramic parts. With a tight-fitting cap and a solid base, an Igloo cover will fully insulate any standard 10-32 terminal lug used for electrical wiring hookups.

Igloo covers can be assembled on all Channel Strip and Finned Strip heaters with Type T1 and Type T4 screw terminals. Mica Strip heaters with screw terminals that have a minimum center to center distance of 7/8" can also be assembled with Igloo covers.









Ceramic Cap Part Number Thread 10-32 CER-102-101



Standard Sizings and Ratings



Standard (Non-Stock) and Stock Sizes and Ratings



Stock Items Are Shown In RED

Le	ength		Watt Density		Part N	umber
in	mm	Wattage	W/in ²	W/cm ²	120V	240V
10½	266.7	350	18	3	CSF00519	CSF00520
10½	266.7	500	34	5	CSF00121	CSF00122
10½	266.7	725	45	7	CSF00123	CSF00124
12	304.8	900	40	6	CSF00131	CSF00132
14	355.6	750	28	4	CSF00232	CSF00249
14	355.6	1100	37	6	CSF00135	CSF00136
151/4	387.4	1250	37	6	CSF00139	CSF00140
17%	454.0	750	18	3	CSF00506	CSF00524

Finned Strip Heaters with T1 Terminals Stock Items Are Shown In RED

Le in	ngth mm	Wattage	Watt Density W/in² W/cm²		Part N 120V	umber 240V
17%	454.0	1000	25	4	CSF00540	CSF00525
17%	454.0	1550	38	6	CSF00144	CSF00145
$19\frac{1}{2}$	495.3	1000	21	3	_	CSF00526
191/2	495.3	1700	36	6	_	CSF00150
21	533.4	1900	36	6	CSF00154	CSF00155
$23\frac{3}{4}$	603.3	1000	16	3	_	CSF00527
$23\frac{3}{4}$	603.3	1450	24	4	CSF00529	_
$23\frac{3}{4}$	603.3	2200	36	6	_	CSF00159
25½	647.7	1500	23	3	CSF00530	CSF00531
$25\frac{1}{2}$	647.7	2400	35	5	_	CSF00165
$26\frac{3}{4}$	679.5	2500	34	5	_	CSF00167
301/2	774.7	1800	21	3	_	CSF00532
30½	774.7	2800	29	5	_	CSF00176
331/2	850.9	2100	21	3	_	CSF00533
331/2	850.9	3150	32	5	_	CSF00178
35%	911.2	3450	33	5	_	CSF00181
421/2	1079.5	4150	31	5	_	CSF00217
48	1219.2	2250	15	2	_	CSF00534 /

Finned Strip Heaters with T2 Terminals Stock Items Are Shown In RED

Length			Watt Density		Part Number	
in	mm	Wattage	W/in ²	W/cm ²	120V	240V
$10\frac{1}{2}$	266.7	725	36	6	CSF00127	CSF00128
12	304.8	900	36	6	CSF00133	CSF00134
14	355.6	1100	32	5	CSF00137	CSF00138
$15\frac{1}{4}$	387.4	1250	34	5	CSF00141	CSF00142
17%	454.0	1550	33	5	CSF00146	CSF00147
$19\frac{1}{2}$	495.3	1700	30	5	CSF00151	CSF00152
$25\frac{1}{2}$	647.7	2400	33	5	_	CSF00166
30½	774.7	2800	31	5	_	CSF00177



Stock Items Are Shown In RED

Le	ngth		Watt I	Density	Part Number		
in	mm	Wattage	W/in²	W/cm ²	120V	240V	
10½	266.7	350	16	3	CSF00500	CSF00501	
$10\frac{1}{2}$	266.7	500	21	3	CSF00001	CSF00002	
$10\frac{1}{2}$	266.7	725	31	5	CSF00003	CSF00004	
12	304.8	500	17	3	CSF00005	_	
12	304.8	650	23	3	_	CSF00007	
12	304.8	900	31	5	CSF00008	CSF00009	
14	355.6	750	21	3	CSF00010	CSF00011	
14	355.6	1100	31	5	CSF00012	CSF00013	
151/4	387.4	1250	31	5	CSF00014	CSF00015	
17%	454.0	750	16	3	CSF00505	CSF00543	
17%	454.0	1000	21	3	CSF00539	CSF00507	
17%	454.0	1550	31	5	CSF00016	CSF00017	

Finned Strip Heaters with T3 Terminals Stock Items Are Shown In RED

Le	ngth		Watt Density Part Number		umber	
in	mm	Wattage	W/in ²	W/cm ²	120V	240V
19½	495.3	1000	19	3	_	CSF00508
$19\frac{1}{2}$	495.3	1700	31	5	CSF00018	CSF00019
21	533.4	1900	31	5	CSF00024	CSF00025
$23\frac{3}{4}$	603.3	1000	15	2	_	CSF00509
23¾	603.3	1450	21	3	CSF00511	_
$23\frac{3}{4}$	603.3	2200	32	5	_	CSF00026
$25\frac{1}{2}$	647.7	1500	21	3	CSF00513	CSF00514
$25\frac{1}{2}$	647.7	2400	32	5	_	CSF00027
26¾	679.5	2500	30	5	_	CSF00028
30½	774.7	1800	19	3	_	CSF00515
30½	774.7	2800	30	5	_	CSF00031
33½	850.9	2100	20	3	_	CSF00517
33½	850.9	3150	30	5	_	CSF00033
35%	911.2	3450	31	5	_	CSF00034
$42\frac{1}{2}$	1079.5	4150	31	5	_	CSF00036
48	1219.2	2250	14	2	_	CSF00037

View Product Inventory @ www.tempco.com





Standard (Non-Stock) and Stock Sizes and Ratings



Stock Items Are Shown In RED

	Length			Watt Density		Part N	umber
ir	า	mm	Wattage	W/in ²	W/cm ²	120V	240V
81	1/2	215.9	250	18	3	CSF00252	
10)½	266.7	350	17	3		CSF00039
10)½	266.7	500	24	4	CSF00129	CSF00130
10)½	266.7	600	33	5	CSF00042	
10)½	266.7	725	40	6	CSF00044	CSF00045
10)½	266.7	850	47	7	CSF00209	
12	2	304.8	500	19	3	CSF00047	
12	2	304.8	900	34	5	CSF00053	CSF00054
14	4	355.6	750	23	3	CSF00056	CSF00057
14	4	355.6	1100	36	6	CSF00060	CSF00061
15	1/4	387.4	1000	27	4	CSF00065	
15	51/4	387.4	1250	33	5	CSF00143	CSF00067
17	17/8	454.0	1000	23	3	CSF00071	
17	$\frac{17}{8}$	454.0	1300	28	4	CSF00073	
17	$\frac{17}{8}$	454.0	1550	30	5	CSF00148	CSF00075
19	1/2	495.3	1250	24	4		CSF00077

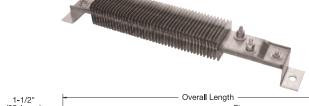
Finned Strip Heaters with T4 Terminals Stock Items Are Shown In RED

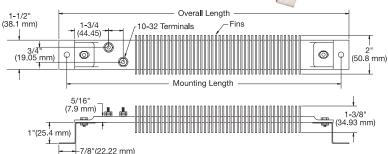
Le	ength			Density	Part N	umber
in	mm	Wattage	W/in ²	W/cm ²	120V	240V
19½	495.3	1700	32	5	_	CSF00080
21	533.4	1900	33	5	CSF00158	CSF00085
23¾	603.3	1000	15	2	_	CSF00528
23¾	603.3	1450	22	3	_	CSF00088
23¾	603.3	2200	33	5	_	CSF00090
25½	647.7	2400	33	5	_	CSF00094
26¾	679.5	2500	32	5	_	CSF00100
30½	774.7	1800	20	3	_	CSF00102
30½	774.7	2800	28	4	_	CSF00104
33½	850.9	3150	31	5		CSF00180
35%	911.2	2000	18	3	_	CSF00350
35%	911.2	3450	31	5	_	CSF00110
42½	1079.5	4150	31	5	_	CSF00117 /

NOTE: Type C – Terminal Box and Type P – High Temperature Quick Disconnect Plug are available. See page 8-6 for details.



EHF — Finned Channel Strip Enclosure Heaters





Design Features

- * 10-32 offset screw terminals (T4 style) standard, other terminations available
- * UL recognized component
- * Stainless steel sheath and fins
- * Easy installation with special enclosure mounting brackets

Stock and Standard (Non-Stock) Series EHF Heaters Stock Items Are Shown In RED

(Overall Length	Mounting Dimension	Watts	Part N 120V	lumber 240V
	12.125	11.375	200	EHF00001	EHF00002
	15.625	14.875	350	EHF00003	EHF00004
	19.5	18.75	450	EHF00005	EHF00006
	25.375	24.625	700	EHF00007	EHF00008

NOTE: See page 7-41, 9-18 and 11-114 for other type enclosure heaters.

Ordering Information

Catalog Heaters

Select a Finned Strip Heater from the Standard Sizes and Ratings lists on pages 8-14 and 8-15.

Finned Strip Heaters whose Part Numbers are in **RED** are available from Stock for immediate delivery.

Standard Non-Stock Part Numbers have a 3-week lead time.

Custom Engineered/Manufactured Heaters

An electric heater can be very application specific; for sizes and ratings not listed, **TEMPCO** will design and manufacture a Finned Strip Heater to meet your requirements. Standard lead time is 3 weeks.

Please Specify the following:

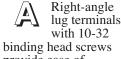
- ☐ Type of Application ☐ Termination Type
- Length ☐ Secondary Bushings (see page 8-13)
- Wattage ☐ Igloo™ Ceramic Terminal Covers
- Voltage



MAXISTRIP®

A Reliable Heat Source with Excellent Heat Transfer Capabilities Due to the Aluminum Shoe Construction

A Rugged and Durable Heater for Flat Surface **Heating Applications**



provide ease of electrical wiring.

Crown nuts securely fasten the

cover plate to the aluminum track, keeping contaminants from coming in direct contact with the tubular heating element.



Ruggedly constructed .315 diameter

heating elements are the heat source for Maxistrip heaters, providing excellent life and long, troublefree service.



Specially designed aluminum

P

track houses the tubular heating element, providing an excellent heat sink for rapid heat transfer and good temperature uniformity.



The surface

heaters is extremely

TEMPCO Maxistrip Heaters are specially designed and engineered for trouble-free performance and more efficient heating of flat surfaces. Due to the rugged construction characteristics of this type of strip heater, it is highly recommended for applications requiring excellent heat transfer and temperature uniformity.

Design Features

- * Quick Installation
- * Contamination Proof
- * Various Lead Terminations
- * Excellent Heat Transfer
- * Excellent Temperature Uniformity
- * Designed for Durability and Trouble-Free Service

Typical Applications

- → Extrusion Dies
- → Molds
- → Hot Plates
- Drying
- → Incubators
- → Platens
- → Sealing Bars
- **→** Thermoforming
- → Tank Heating
- → Food Warmers

contact on Maxistrip

smooth and flat, which is essential for good heat conduction. This results in exceptionally long heater life.



on page 8-17.





Specifications & Tolerances

Standard Specifications and Tolerances of Maxistrip Heaters.

If tighter tolerances are required, consult Tempco.

PERFORMANCE RATINGS

Maximum Sheath Temperature: $650^{\circ}F$ ($343^{\circ}C$) Maximum Watt Density: 20 W/in^2 (3.1 W/cm^2)

ELECTRICAL SPECIFICATIONS

Maximum Voltage: 277VAC

Maximum Recommended Voltage w/ Leads: 240VAC

Maximum Watts: Dependent on width and length

Maximum Amperage: 25 AmpsResistance Tolerance: +10%, -5%Wattage Tolerance: +5%, -10%

PHYSICAL SIZE CONSTRUCTION LIMITATIONS

Widths: 1-1/2" (38.1 mm), 2-1/2" (63.5 mm), 3" (76.2 mm),

4" (101.6 mm)

Thickness: 1/2" (12.7 mm)

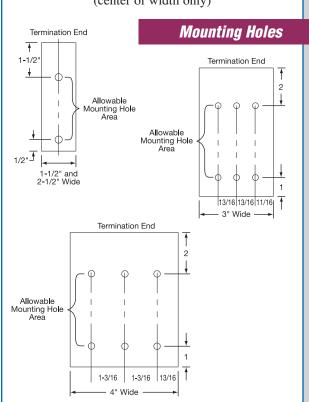
Mounting Holes can be located only along the phantom lines between the holes shown on these drawings.

igs.

Standard Hole Diameter: 5/16"

Maximum Hole Diameter: 1/2"

(center of width only)



Type S Terminal Lugs

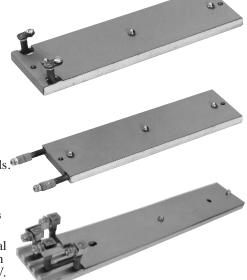
Terminal lugs with 10-32 binding head screws are the standard termination for all Maxistrip heaters.

Type T1 Straight Terminals

Straight outward screw terminals with 8-32 threads.

Type R 90° Blockhead Terminals

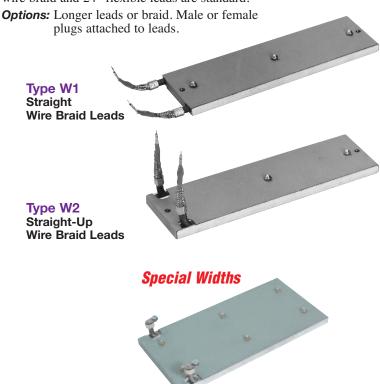
90° Blockhead Terminals with 10-32 threads. Special design can switch between 1800W and 900W at 240V.



Abrasion Resistant Terminations

Screw Terminals

Wire braid provides strength and protection to the lead wire insulation, offering sharp bending not possible with armor cable. 20" of wire braid and 24" flexible leads are standard.



By combining one or more standard width (1-1/2", 2-1/2", 3" and 4") aluminum strip heater channels, wider surface areas can be developed. Consult Tempco with your requirements.

Terminations



Abrasion Resistant Terminations

Type W3 Single Wire Braid Leads

Wire braid provides strength and protection to the lead wire insulation, offering sharp bending not possible with armor cable. 20" of wire braid and 24" flexible leads are standard.

Options: Longer leads or braid. Male or female plugs attached to leads.

Type R1 Single Armor Cable Leads

Armor Cable provides excellent protection against abrasion and contaminants. The cable exits through an adapter that encapsulates the element ends. The adapter and cable are silver soldered on for maximum security and seal protection. 20" of cable and 24" flexible leads are standard.

Type R1A Galvanized cable Type R1B Stainless steel cable Options: Longer leads or cable. Male or female plugs attached to leads.



Type C General Purpose Stainless Steel Terminal Box

Terminal Boxes provide a simple and economical way to eliminate all live exposed terminals and electrical wiring that can be a potential hazard to employees or machines. Boxes have 1/2" trade size knockouts (actual diameter 7/8") for standard connections to simplify installation. Strip heaters fitted with boxes can be supplied factory prewired with leads, armor cable or braid.

Type CA Box only Type CC Box with SS cable Type CB Box with galvanized cable Type CD Box with wire braid



Quick-Disconnect Plug assemblies are highly recommended and should be used whenever possible. They provide the simplest and safest way to apply power to strip heater installations. The combination of plug and cup assembly, along with armor cable cover leads, eliminates all live exposed terminals and electrical wiring that can be a potential hazard to employees and machines. To simplify installation, Maxistrips fitted with P2 plug assemblies can be supplied prewired, using high-temperature lead wire protected with armor cable or wire braid.

(for Type P on a 1-1/2" wide Maxistrip consult Tempco.)

Type P2A Box and cup only

Type P2D w/ straight plug and SS cable w/ straight plug and galvanized cable Type P2E w/ straight plug and wire braid

Standard (Non-Stock) Sizes and Ratings

Width 1-1/2" (38.1 mm)

				\A/	Damait.	Down M	ll. a.u
	in	ngth mm	Wattage	W/in ²	Density W/cm ²	120V	lumber \ 240V
				-			2401
	3½	88.9	130	25	4	MXS00001	_
,	3¾	95.3	140	25	4	MXS00002	-
	4	101.6	150	25	4	MXS00003	_
	41/4	108.0	160	25	4	MXS00004	
	$4\frac{1}{2}$	114.3	170	25	4	MXS00005	_
	$4\frac{3}{4}$	120.7	180	25	4	MXS00006	_
	5	127.0	190	25	4	MXS00007	_
	5	127.0	150	20	3	MXS00008	_
	51/4	133.4	200	25	4	MXS00009	_
	5½	139.7	205	25	4	MXS00010	_
	$5\frac{3}{4}$	146.1	215	25	4	MXS00011	_
	6	152.4	225	25	4	MXS00012	_
	61/4	158.8	230	25	4	MXS00013	_
	6½	165.1	240	25	4	MXS00014	_
	$6\frac{3}{4}$	171.5	250	25	4	MXS00015	_
	7	177.8	260	25	4	MXS00016	_
	71/4	184.2	270	25	4	MXS00017	_
	7½	190.5	170	15	2	MXS00018	_
	7½	190.5	225	20	3	MXS00019	_
	7½	190.5	280	25	4	MXS00020	MXS00021
	73/4	196.9	290	25	4	MXS00022	MXS00023
	8	203.2	240	20	3	MXS00024	MXS00025
	8	203.2	300	25	4	MXS00026	MXS00027
	81/4	209.6	310	25	4	MXS00028	MXS00029

	Length			Watt Density		Part N	umber
	in	mm	Wattage	W/in ²	W/cm ²	120V	240V
	8½	215.9	320	25	4	MXS00030	MXS00031
	$8\frac{3}{4}$	222.3	330	25	4	MXS00032	MXS00033
	9	228.6	270	25	4	MXS00034	MXS00035
	9	228.6	335	25	4	MXS00036	MXS00037
	91/4	235.0	345	25	4	MXS00038	MXS00039
	$9\frac{1}{2}$	241.3	350	25	4	MXS00040	MXS00041
	$9\frac{3}{4}$	247.7	355	25	4	MXS00042	MXS00043
	10	254.0	300	20	3	MXS00044	MXS00045
	10	254.0	375	25	4	MXS00046	MXS00047
	$10\frac{1}{4}$	260.4	385	25	4	MXS00048	MXS00049
	$10\frac{1}{2}$	266.7	315	20	3	MXS00050	MXS00051
	$10\frac{1}{2}$	266.7	395	25	4	MXS00052	MXS00053
	11	279.4	330	20	3	MXS00054	MXS00055
	11	279.4	410	25	4	MXS00056	MXS00057
	$11\frac{1}{4}$	285.8	335	20	3	MXS00058	MXS00059
	$11\frac{1}{2}$	292.1	345	20	3	MXS00060	MXS00061
	12	304.8	270	15	2	MXS00062	MXS00063
	12	304.8	450	25	4	MXS00064	MXS00065
	12	304.8	360	20	3	MXS00066	MXS00067
	$12\frac{1}{2}$	317.5	375	20	3	MXS00068	MXS00069
	123/4	323.9	380	20	3	MXS00070	MXS00071
	13	330.2	290	15	2	MXS00072	MXS00073
	13	330.2	390	20	2 3	MXS00074	MXS00075
/	_14	355.6	420	20	3	MXS00076	MXS00077





Standard (Non-Stock) Sizes and Ratings

Width 2-1/2" (63.5 mm)

				347-11	D 'I'	D. IN	
		ngth	14/		Density		umber
	in	mm	Wattage		W/cm ²	120V	240V
	3½	88.9	175	20	3	MXS00078	_
	$3\frac{3}{4}$	95.3	230	25	4	MXS00079	_
	4	101.6	250	25	4	MXS00080	_
	$4\frac{1}{2}$	114.3	280	25	4	MXS00081	_
	5	127.0	310	25	4	MXS00082	_
	$5\frac{1}{2}$	139.7	340	25	4	MXS00083	_
	6	152.4	375	25	4	MXS00084	_
	$6\frac{1}{2}$	165.1	325	20	3	MXS00085	_
	$6\frac{3}{4}$	171.5	335	20	3	MXS00086	MXS00087
	7	177.8	435	25	4	MXS00088	MXS00089
	$7\frac{1}{4}$	184.2	360	20	3	MXS00090	MXS00091
	$7\frac{1}{2}$	190.5	465	25	4	MXS00092	MXS00093
	71/8	200.0	295	15	2	MXS00094	MXS00095
	8	203.2	400	20	3	MXS00096	MXS00097
	8	203.2	500	25	4	MXS00098	MXS00099
	81/4	209.6	410	20	3	MXS00100	MXS00101
	8½	215.9	530	25	4	MXS00102	MXS00103
	9	228.6	560	25	4	MXS00104	MXS00105
	$9\frac{1}{2}$	241.3	590	25	4	MXS00106	MXS00107
	10	254.0	500	20	3	MXS00108	MXS00109
	10	254.0	625	25	4	MXS00110	MXS00111
	$10\frac{1}{2}$	266.7	650	25	4	MXS00112	MXS00113
	11	279.4	550	25	4	MXS00114	MXS00115
	11½	292.1	575	20	3	MXS00116	MXS00117
	11½	292.1	715	25	4	MXS00118	MXS00119
	12	304.8	600	20	3	MXS00120	MXS00121
	12	304.8	750	25	4	MXS00122	MXS00123
	12½	317.5	625	25	4	MXS00124	MXS00125
	13	330.2	650	25	4	MXS00126	MXS00127
	131/2	342.9	675	25	4	MXS00128	MXS00129
	14	355.6	700	20	3	MXS00130	MXS00131
	14	355.6	875	25	4	MXS00132	MXS00133 /
\							

Width 3" (76.2 mm)

Length				Density	Part Number		
	in	mm	Wattage	W/in ²	W/cm ²	120V	240V
	6	152.4	450	25	4	MXS00134	MXS00135
	$6\frac{1}{2}$	165.1	485	25	4	MXS00136	MXS00137
	7	177.8	525	25	4	MXS00138	MXS00139
	7½	190.5	560	25	4	MXS00140	MXS00141
	8	203.2	600	25	4	MXS00142	MXS00143
	$8\frac{1}{2}$	215.9	635	25	4	MXS00144	MXS00145
	9	228.6	675	25	4	MXS00146	MXS00147
	$9\frac{1}{2}$	241.3	710	25	4	MXS00148	MXS00149
	10	254.0	600	20	3	MXS00150	MXS00151
	$10\frac{1}{2}$	266.7	630	20	3	MXS00152	MXS00153
	11	279.4	660	20	3	MXS00154	MXS00155
	$11\frac{1}{2}$	292.1	690	20	3	MXS00156	MXS00157
	12	304.8	720	20	3	MXS00158	MXS00159
	$12\frac{1}{2}$	317.5	750	20	3	MXS00160	MXS00161
	13	330.2	780	20	3	MXS00162	MXS00163
	13½	342.9	810	20	3	MXS00164	MXS00165

Width 4" (101.6 mm)

Length		Watt Density			Part Number		
in	mm	Wattage	W/in ²	W/cm ²	120V	240V	
6	152.4	600	25	4	MXS00166	MXS00167	
7	177.8	700	25	4	MXS00168	MXS00169	
8	203.2	800	25	4	MXS00170	MXS00171	
9	228.6	900	25	4	MXS00172	MXS00173	
10	254.0	1000	25	4	MXS00174	MXS00175	
11	279.4	880	20	3	MXS00176	MXS00177	
12	304.8	960	20	3	MXS00178	MXS00179	
12½	317.5	1000	20	3	MXS00180	MXS00181	
13	330.2	1040	20	3	MXS00182	MXS00183	
13½	342.9	1080	20	3	MXS00184	MXS00185 /	

Ordering Information

Catalog Heaters

Select a Maxistrip Heater from the Standard Sizes and Ratings lists above. Note that Part Numbers shown are for heaters with type "S" termination. Specify Part Number and Quantity. Lead time is 3 weeks.

Custom Engineered/Manufactured Heaters

An electric heater can be very application specific; for sizes and ratings not listed, **TEMPCO** will design and manufacture a Maxistrip Heater to meet your requirements. **Standard lead time is 3 weeks.**

Please Specify the following:

Width	Termination Types
T amounts	□ I and I amode

Length	Lead Length
Wattage	Cable/Braid Length

C	
Voltage	Optional Features

MICA INSULATED



Mica Insulated Strip Heaters Are Used in Hundreds of Industrial and Commercial **Heating Applications**

AN ECONOMICAL, PRACTICAL AND RELIABLE HEAT SOURCE **CAPABLE OF PROVIDING** UNIFORM HEAT TRANSFER TO **FLAT SURFACES**

Specially treated rust-resistant steel sheath casing provides the best combination of physical strength, high emissivity and good thermal conductivity for sheath temperatures up to 900°F (480°C). For corrosive atmospheres and/or sheath temperatures up to 1200°F (650°C), stainless steel sheath is available.

For maximum connecting surface, the specially designed stainless steel screw terminals are securely fastened to a connecting jumper, assuring positive contact with the windings, providing maximum current carrying capacity. For other terminal or lead arrangements, see pages 8-22 and 8-23.

Specially selected mica grade and thickness is used to insulate the windings, providing excellent thermal conductivity and dielectric strength.

A specific nickelchrome resistance ribbon wire size is properly engineered to achieve the best combination of wire gauge and spacing between turns, thereby providing the lowest winding temperature possible. The ribbon wire is wound on a specially selected Mica Strip, providing even heat distribution for maximum heater life.

Typical Applications

- **→** Food Warming Equipment
- Packaging Equipment
- **→** Blow Molding Equipment
- >> Testing Equipment
- **→** Vulcanizing Presses
- **→** Vending Machines

- → Hot Plates
- Ovens
- → Molds
- **→** Kettles
- **→** Incubators

Agency



Approvals

Mica Strip heaters are UL recognized and CSA certified in many design variations. Tempco's UL file number is E65652 and CSA file number is 043099.

If you require UL, CSA, or other NRTL agency approvals, please specify when ordering.







Specifications & Tolerances

Standard Specifications and Tolerances of Mica Insulated Strip Heaters If tighter tolerances are required consult Tempco. A heater's physical size combined with electrical ratings will determine the actual minimums and maximums.

PERFORMANCE RATINGS

Maximum Sheath Temperature

Rust resistant steel: 900°F (480°C) Stainless Steel: 1200°F (650°C)

Nominal Watt Density: 5-45 W/in² (0.8-7.0 W/cm²)

Maximum Watt Density: Depends on operating temperature and heater size. 38 W/in² (5.9 W/cm²) Maximum when UL

& CSA approval is required.

ELECTRICAL SPECIFICATIONS

Maximum Voltage: 480 Volts

Maximum Amperage: lead wire termination: 10 amp

screw terminations: 8-32UNF—20

amp; 10-32UNF—25 Amps

Resistance Tolerance: +10%, -5%Wattage Tolerance: +5%, -10%Formula for Calculating Watt Density

Watt Density = $\frac{\text{Heater Wattage}}{(\text{Heater Width - 3/8}) \times (\text{Heater Length - Cold Area*})}$

* Cold Area consists of Holes or Cutouts.

MATERIAL SPECIFICATIONS & PHYSICAL SIZES

Standard Sheath Material: Rust resistant steel

Optional: Stainless Steel or Aluminum Nominal Thickness: 3/16" (4.76 mm) Minimum Width: 5/8" (15.88 mm)

May vary depending on Termination

Width Tolerance: $\pm 1/32$ " (0.79 mm) Maximum Length: 72" (1829 mm)

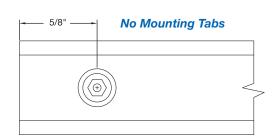
Length Tolerance: Up to 24" (610 mm) $\pm 1/16$ " (1.59 mm)

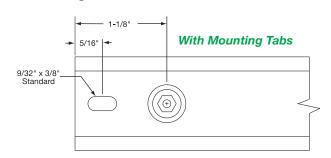
Over 24" (610 mm) $\pm 1/8$ " (3.18 mm)

Screw Terminals

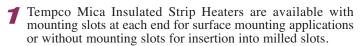
1" (25.4 mm) wide strips: 8-32 threads Over 1" (25.4 mm) wide strips: 10-32 threads

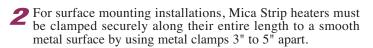
Minimum Termination Distance from Edge of Heater

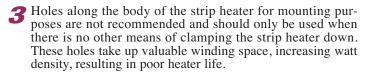




Installation







Instructions When supported by mounting slots, the terminal

- When supported by mounting slots, the terminal end should be secured firmly. Opposite end should be slightly loosened to allow for linear expansion.
- **5** The surface being heated must be clean and smooth for efficient heat transfer. Small air gaps caused by imperfections can cause hot spots, resulting in heater failure.
- Contaminants such as oil, plastics, and dirt should not be allowed to collect on heaters, as they will find their way into the heater windings, eventually carbonizing and causing electrical shorts.

Strip Heaters

Terminations



Screw Terminal Terminations

Type T1 • • • • • • • • • Screw terminals at opposite ends.

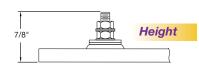
Minimum Width required is 7/8".

Type T2 • • • • • • • • • • Screw terminals tandem at one end. Minimum Width required is 7/8".

Type T3 • • • • • • • Screw terminals parallel at one end. Minimum Width required is 2".

Post Terminals (center to center) 8-32: A=3/4''10-32: A=7/8"

Post Terminals (center to center) 8-32: A=3/4''10-32: A=7/8"





Note: Typical Termination locations shown (pages 8-22, 23). Specify terminal locations when ordering.

Terminal Protection

Type B

Low-profile 10-32 button terminals with binding head screws. Same location and minimum width requirements as types T1, T2 and T3. 6-32 threads available.

Type B1 Terminals at opposite ends (see T1)

Type B2 Terminals same end (see

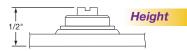
Terminals same end (shown) Type B3

Button Terminals (center to center) 6-32: A= 1-1/8" 10-32: A= 7/8"

Terminal box has one 1/2" trade size knockout (actual diameter 7/8") for ease of wiring. It provides excellent protection against exposed terminals. Boxes can be prewired with armor cable or wire braid.

Type CA Box only

Type CB Box with galvanized cable Type CC Box with Stainless Steel cable Type CD Box with wire braid



High-Temperature quick-disconnect plug. Available on 7/8" widths (depending on termination configuration) and wider with cup and plug assembly or just cup. Type P1Q shown with 90° plug and galvanized armor cable. Other options available. Consult Tempco.

Igloo ceramic terminal covers consist of two ceramic parts. With a tight-fitting cap and a solid base, an Igloo cover will fully insulate any standard 8-32 or 10-32 terminal lug used for electrical wiring hookup. Igloo covers can be assembled onto any standard mica strips with 10-32 screw terminals. Igloo covers are available in 3 different styles: single port, double port in-line and double port 90°. See page 15-13 for specific part numbers. Heater with double port in-line Igloo cover shown here.



MICAINSULATED

Lead Wire Terminations

Type W1

Wire braid leads offer sharp bending not possible with armor cable. 10" of wire braid over 12" leads is standard. If longer braid or leads are required, specify.

Minimum Width required is 7/8".

Type W2 ● ● ● ●

Flexible stainless steel braided lead wires exiting at same end. 10" stainless steel braid over 12" leads is standard. If longer braid or leads are required, specify.

Minimum Width required is 1-1/8".

Type W3

Flexible stainless steel braided lead wires exiting at opposite ends. 10" stainless steel braid over 12" leads is standard. If longer braid or leads are required, specify.

Minimum Width required is 3/4".







Flexible lead wire exiting from the top through a brass eyelet. 10" long leads standard; if longer leads are required, specify.

Minimum Width required is 7/8".

Flexible lead wire exiting same end. 10" long leads standard; if longer leads are required, specify.

Minimum Width required is 1-1/8".

Flexible lead wire exiting at opposite ends. 10" long leads standard; if longer leads are required, specify.

Minimum Width required is 3/4".







Abrasion Resistant Terminations

Type R1

Armor cable provides far superior protection to lead wires where abrasion is a constant problem. Available with twoor three-prong plugs. 10" of armor cable over 12" leads is standard. If longer cable, leads or plugs are required, specify.

Minimum Width required is 1".

Type R1A Galvanized cable, crimped Type R1B Stainless Steel cable, crimped Type R1C Galvanized cable, tack welded Type R1D Stainless Steel cable, tack welded Type R1E Galvanized cable, full silver brazing

Type R1F Stainless Steel, full silver brazing

Type R2

Right-angle armor cable can be positioned in any direction. 10" of armor cable over 12" leads is standard. If longer leads are required, specify.

Minimum Width required is 1-1/4".

Galvanized cable, Type R2A

crimped

Type R2B Stainless Steel cable,

crimped

Plain leads, no cable Type R2C

Standard Sizes and Ratings



Standard (Non-Stock) Sizes and Ratings — Heaters Without Mounting Slots

Termination **Types L1** and **L2** have 10" leads.

R1 and **R2** have 10" galvanized armor cable over 12" leads.

W1 and **W2** have 10" stainless steel braid over 12" leads.

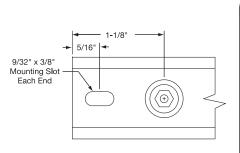
					ORPON					
Width		Length			Watt I	Density		Part Number		
	in	mm	in	mm	Wattage	W/in²	W/cm ²	Termination	120V	240V
	1	25.4	6	152.4	100	32	5	L2	MSH00001	MSH00002 MSH00003
	$\frac{1}{1\frac{1}{4}}$	25.4 31.8	22½ 40	571.5 1016.0	525 750	39 31	6	W1 R2		MSH00003 MSH00004
	1½	38.1	5½	139.7	225	44	5 7	L1	_	MSH00005
	1½	38.1	5½	139.7	225	44	7	L2		MSH00006
;	$\frac{1\frac{1}{2}}{1\frac{1}{2}}$	38.1 38.1	5½ 6	139.7 152.4	125 300	25 53	4 8	T2 L2	MSH00007 MSH00008	_
	1½	38.1	6	152.4	250	44	7	W1		MSH00009
	1½	38.1	8	203.2	355	45	7	L2	_	MSH00010
	1½	38.1	8 8	203.2	400	51	8	L2 T2	MSH00011	MSH00012
	$\frac{1\frac{1}{2}}{1\frac{1}{2}}$	38.1 38.1	8 9½	203.2 241.3	400 200	51 21	8 3	L2 L2	MSH00013	MSH00014
Ì	1½	38.1	10	254.0	450	44	7	L2	_	MSH00015
	1½	38.1	10½	266.7	250	23	4	T2	MSH00016	
	1½ 1½	38.1 38.1	11 11	279.4 279.4	500 600	44 53	7 8	L1 W1	_	MSH00017 MSH00018
ł	1½	38.1	12	304.8	400	32	5	L2	MSH00019	—
	$1\frac{1}{2}$	38.1	14	355.6	500	34	5	T2	MSH00020	
	1½ 1½	38.1 38.1	16 17	406.4 431.8	600 500	36 28	6 4	L2 L1	_	MSH00021 MSH00022
ł	$\frac{1\frac{7}{2}}{1\frac{1}{2}}$	38.1	18	457.2	500	26	4	L1 L2	MSH00023	WISH00022 —
	$1\frac{1}{2}$	38.1	$22\frac{1}{2}$	571.5	775	32	5	W1	_	MSH00024
	1½	38.1	24	609.6	1000	39	6	L2	_	MSH00025
ŀ	1½ 1½	38.1 38.1	30	762.0 914.4	1000 1000	31 25	<u>5</u>	L2 L2		MSH00026 MSH00027
	$1\frac{1}{2}$	38.1	36	914.4	1000	25	4	T2	MSH00028	_
	2	50.8	3	76.2	100	31	5	T2	_	MSH00029
	2 2	50.8 50.8	4	101.6 101.6	20 30	6	1 1	T2 T2	MSH00030 MSH00031	_
	$\frac{2}{2}$	50.8	4	101.6	40	8	1	T2	MSH00031 MSH00032	_
	2	50.8	4	101.6	50	10	2	T2	MSH00033	_
	2	50.8	4	101.6	100	21	3	T3	_	MSH00034
	2 2	50.8 50.8	4	101.6 101.6	100 150	21 31	3 5	W1 W1	_	MSH00035 MSH00036
	2	50.8	4	101.6	200	41	6	W1	_	MSH00037
	2 2	50.8	8	203.2	275	24	4	L1	<u> </u>	MSH00038
	2	50.8 50.8	27½ 43	698.5 1092.2	1200 1400	28 21	4 3	L2 T2		MSH00039 MSH00040
	$2\frac{2}{16}$	61.9	5½	139.7	350	38	6	T3	_	MSH00040
	2½	63.5	4	101.6	150	24	4	T1	_	MSH00042
	$\frac{2\frac{1}{2}}{2\frac{1}{2}}$	63.5 63.5	6 8½	152.4 215.9	350 350	33 22	5 3	R1 T3	_	MSH00043 MSH00044
	$\frac{2}{2}\frac{1}{2}$	63.5	$\frac{6}{10}$	254.0	350	18	3	L2	MSH00045	MSH00044 MSH00046
	$2\frac{1}{2}$	63.5	14	355.6	625	23	4	L2	MSH00047	
	27/8	73.0	6	152.4	300	24	4	T3	MSH00048	— MCI100040
	2½ 3	73.0 76.2	6 7	152.4 177.8	300 200	24 13	4 2	T3 L1	MSH00050	MSH00049
	3	76.2	7	177.8	500	32	5	L1	MSH00051	_
	3	76.2	12	304.8	180	6	1	T1	MSH00052	
	3	76.2 76.2	12½ 15	317.5 381.0	300 500	10 14	2 2	T3 L1	— MSH00054	MSH00053
	3	76.2	26	660.4	600	9	1	R1		MSH00055
	3½	88.9	4	101.6	100	11	2	W2	_	MSH00056
	3½	88.9	4½	114.3	500 500	46 25	7 4	W1 T3	— MSH00059	MSH00057
	3½ 3½	88.9 88.9	7½ 10	190.5 254.0	900	25 32	5	W2	MSH00058	MSH00059
	3½	88.9	14	355.6	450	11	2	В3	MSH00060	_
	4	101.6	4	101.6	275	25	4	R2	_	MSH00061
	4 4	101.6 101.6	8 11	203.2 279.4	425 750	17 21	3 3	T3 T3	_ _	MSH00062 MSH00063
ŀ	4	101.6	20	508.0	1750	25	4	R1	_	MSH00064
	43/8	111.1	$7\frac{1}{16}$	179.4	800	33	5	W2	_	MSH00065
	$4\frac{3}{4}$ $4\frac{3}{4}$	120.7 120.7	5½ 11¼	139.7 285.8	700 200	36 4	6 1	T2 T3	_	MSH00066 MSH00067
	47/8	123.8	$11\frac{7}{16}$	290.5	1200	26	4	T3	_	MSH00067 MSH00068
	5%	149.2	11	279.4	425	8	1	R1	MSH00069	_
	6	152.4	12 15	304.8	1200	19 7	3	T3 T3	_	MSH00070
	<u>6</u> 7	152.4 177.8	11½	381.0 292.1	575 625	7	1	R1	MSH00072	MSH00071 —
	8	203.2	$9\frac{1}{4}$	235.0	450	7	1	Т3	_	MSH00073
(8	203.2	10	254.0	450	7	1	T3		MSH00074
	10	254.0	18	457.2	300	2	0	В3	MSH00075	- /



MICAINSULATED

Stock Sizes and Ratings — Heaters With Mounting Slots

Termination Type T2: Post Terminals tandem at one end.



Width		Length			Watt Density		Part Number	
in	mm	in	mm	Wattage	W/in²	W/cm ²	120V	240V
11/2	38.1	4	101.6	75	30	5	MSH02258	MSH02259
3	76.2	4	101.6	120	19	3	MSH02273	MSH02272
1½	38.1	6	152.4	100	23	4	MSH02260	MSH02261
3	76.2	6	152.4	180	17	3	MSH02274	MSH02275
1½	38.1	8	203.2	150	22	3	MSH02262	MSH02263
3	76.2	8	203.2	240	16	2	MSH02276	MSH02277
1½	38.1	10	254.0	200	23	4	MSH02264	MSH02265
3	76.2	10	254.0	300	15	2	MSH02278	MSH02279
1½	38.1	12	304.8	300	28	4	MSH02266	MSH02267
3	76.2	12	304.8	360	15	2	MSH02280	MSH02281
1½	38.1	16	406.4	400	26	4	MSH02268	MSH02269
3	76.2	16	406.4	450	14	2	MSH02282	MSH02283
1½	38.1	24	609.6	600	26	4	MSH02270	MSH02271
3	76.2	24	609.6	600	14	2	MSH02284	MSH02285

Ordering Information

Catalog Heaters

Select a Mica Strip Heater from the Standard Sizes and Ratings List on pages 8-24 and 8-25. Specify Part Number and Quantity. Lead time is 2 weeks.

Custom Engineered/Manufactured Heaters

An electric heater can be very application specific; for sizes and ratings not listed, **TEMPCO** will design and manufacture a Mica Insulated Heater to meet your requirements. **Standard lead time is 2 weeks.**

Please Specify the following:

- ☐ Termination Type
- Length
- Lead Length
- Wattage■ Voltage
- Cable/Braid LengthOptional Features

Additional Mica Strip Heater Optional Features



Recommended for heating applications where strip heater will be placed in a milled slot between two steel plates.

Pressure Plate

Strip Heaters can be made with built-in pressure plate to add rigidity and minimize warping of the heater. Standard plate thickness is 1/8". Specify plate thickness and choice of mounting method 1 or mounting method 2.



Four Sides Closed • • • •

Mica Strip Heaters can be closed on all four sides to reduce contamination from getting inside the heater. Recommended on all strip heaters over 2-1/2" in width.

Cross-Section-Formed Strip Heaters can be

formed on their cross section for pipe heating applications. 2" minimum width required. Specify diameter of pipe on which heaters are to be mounted.



(800) 323-6859 • Email: sales@tempco.com

Strip Heaters

Optional Features



Additional Mica Strip Heater Optional Features

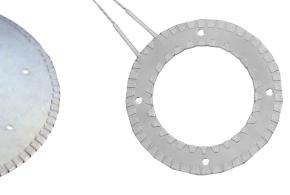
Continued from previous page...



Disc Heater • • • • •

When ordering Disc Heaters, specify outside diameter, electrical ratings, and termination type. If mounting holes are required, specify location and hole size.

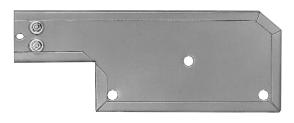




Ring Heaters

When ordering Ring Heaters, specify inside and outside diameters, electrical ratings, and termination type. If mounting holes are required, specify location and hole size.

Custom Engineered/Manufactured



Irregular Shape • • • • •

Mica Strip Heaters can be made into any practical shape and electrical rating. We welcome your inquires.

Sinuated (Serpentine) Element Design Sinuated (Serpentine) wound coil design is used for low temperature and low watt density applications within the 3-10 amp range.

Non-Metal Sheath Custom Mica Heaters



Open Element • • •

This economical heater design without the metal case is commonly used in laminating machines. The heater assembly can be suspended or sandwiched between non-metallic machine parts, eliminating the need for additional and expensive metal cases.



Irregular Shape • • •

Non-Metal Sheath Strip Heaters can be made into any practical shape and electrical rating. We welcome your inquires.



Distributed Wattage • • •

A mica strip heater can be designed with varying heat profile along the length for uneven heat distribution.

EXPERIENCE THE TEMPCO ADVANTAGE

Strip Heaters shown on this page are a small representation of the many Custom Engineered and Manufactured designs we have produced.

If you have a special application and need free technical assistance, consult our team of professionals with your requirements.

We Welcome Your Inquiries

View Product Inventory @ www.tempco.com